

### Additional instruction SigmaGate MPB

**Date:** 180705

**Instruction:** Securing MPB block position.

Two of the three holes for fastening the MPB block to the floor are made larger to allow adjustment when installing the gates. If, for some reason, the fasteners are not holding the MPB block strong enough to the floor, the gate position can be incorrect leading to interrupted photocell signals and faulty behavior of the gates.

To prevent this the two larger holes can be filled with chemical anchoring to lock the position after making sure the gates are in line with each other.

